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RBE1120-31502W1-15**Job Sheet 204043****Part No:** RBE1120-31502W1-15**Job Qty:** 3 pcs**Part Name:** Base Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/2/19**Job Tracking No:****Due Date:** 12/26/19**Created By:** Jennifer Renwick**Type:** SOLD**Description:****Note:** DWG RBE1120-31502W1 Rev A IPP Rev. A 19.09.12 New issue DP Verify DD**Ship Via:**

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Container No: S244998**Part:** RBE1120-31502W1-15**Job No:** 204043**Serial No/Batch:** S244998**Revision:** B**Inspector:****Exp Date:****Instructions:****Date:** 01/06/20

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	12/26/19	0.00	0.60		Small Fab - 1		M.L.
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	3 pcs	12/26/19	0.00	0.00		QC 5 - 10		DAS 40 JAN 06 2020 8:09
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	3 pcs	12/26/19	0.00	0.00		Packaging 3 - 1 - B4B		M.L.
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	3 pcs	12/26/19	0.00	0.00		QC 21 - SA - 21		DAS 21 JAN 07 2020
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 8.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - QC21- Final Inspection - Work Order Release

GA159

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS16555-344	Phosphate Coated Steel Dowel Pin 3/16" X 1-1/4" Long	3 Ea (1 ea)	100-Small Fab - 1	5239270
MS16555-349	Phosphate Coated Steel Dowel Pin 1/4" Dia. X 1-1/4" Long	3 Ea (1 ea)	100-Small Fab - 1	523657
RBE1120-31502W1-1	Base	3 pcs (1 ea)	100-Small Fab - 1	5239498

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	MS16555-344	3	10	0
	MS16555-349	3	0	0
	RBE1120-31502W1-1	3	7	0
Part Specifications				
Specifications could not be found.				

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ITEM #	QTY	PART #	PART TITLE
-1	1	RBE1120-31502W1-1	BASE
18	1	MS16565-344	PHOSPHATE COATED STEEL DOWEL PIN 3/16" DIA. X 1-1/4" LG.
19	1	MS16565-349	PHOSPHATE COATED STEEL DOWEL PIN 1/4" DIA. X 1-1/4" LG.



SECTION B-B

RBE1120-31502W1-15 BASE ASSEMBLY

NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
 X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
 X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
 X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) IDENTIFICATION: N/A
 7) ASSEMBLE AS SHOWN
 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
 THEN PRESS FIT ITEMS 18 AND 19 WITH ITEM -1, AND REMOVE EXCESS

REVISIONS:
 REV. B
 SHEET 2 OF 8
 SCALE: NTS
 DATE: 2019-09-09
 TITLE: PRESS IN / PUSH OUT DEVICE
 TOOL PART #: RBE1120-31502W1
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